# **ROBERT KOCH Industries, Inc.**

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# Ponceau 4R 2286

## **Water Soluble Dye**

## **Depth of Shade Progression**

Note: Approximate color for aqueous applications in clear solutions\*.

low	medium	heavy

#### **Physical & Chemical Properties**

Chemical nature: water soluble monoazo dye Chemical formula: C<sub>20</sub>H<sub>11</sub>N<sub>2</sub>Na<sub>3</sub>O<sub>10</sub>S<sub>3</sub>

Molecular weight: 604.5 Pure dye content: 82-85% w/w

lonic nature: anionic Form: powder

Bulk density: variable, typically 0.55 - 0.75 g/cm<sup>3</sup> Wavelength of max absorption: 506 nm (water)

pKa value(s): 11.2

Molar absorptivity constant,  $\varepsilon$ : 17,100 L mol<sup>-1</sup> cm<sup>-1</sup> ( $\lambda$ =505nm)

Solubility (20°C) Water: 200 g/l, DMSO: 84 g/l Ethanol: 0.9 g/l, EGME: 80 g/l

Hue: Bright Scarlet Red at heavy shades, pink at light shades Light fastness: ISO: 4, AATCC: 4 (1=poor, 8=excellent)

Recommended pH range is 2.5 - 9.5

### Storage & Handling

Store in a closed container in a dry environment. Handle carefully to avoid creating dust. Consult SDS before use. Shelf Life: 5 years.

#### **GHS Classification**

**Hazard Statements: (OSHA)** 

OSHA003 May form combustible dust concentrations in air.

**GHS Signal Word:** Warning **Pictogram(s)**: None required

#### **Transportation**

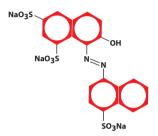
Shipping: Not regulated by US DOT/IATA. Contains no dangerous goods.

#### Identification

Color Index (CI) Generic Name: Acid Red 18 Alternate CI Generic Name Food Red 7 Color Index Constitution Number: 16255 CAS Number 2611-82-7 EC (EINECS) Number 220-036-2 **RTECS Number** OJ6530000 PubChem CID: 17466 HS Code: 3204.12

Synonyms: Cochineal Red A, Scarlet 3R, New Coccine

 $\label{lem:upac} \mbox{ UPAC Name: Trisodium;7-hydroxy-8-[(4-sulfonatonaphthalen-1-yl)diazenyl]naphthalene-1,3-disulfonate}$ 



## **Packaging**

1-lb jars (12/cs) 5-lb jars (4/cs) 25-lb pails 100-lb drums Custom sizes available

## **Common Applications**

Industrial & Institutional Cleaners Inks and Markers Chemical Compounding Home Care Products Textiles (wool, polyamide) Systemic Floral Dye Paper

#### **Typical Use Rates**

**Coloring Liquid Products:** This dye can be added at varying concentrations to produce shades ranging from light to strong. The following use rates represent typical concentrations when coloring liquid products:

Light shade: 8 ppm (1-lb per 15,000 gallons)
Medium Shade: 20 ppm (1-lb per 6,000 gallons)
Heavy Shade: 40ppm (1-lb per 3,000 gallons)

**Coloring Marker Inks**: 3-6% w/w

#### **Textiles and Paper**

Light 0.1 %w/w (1-lb per 500 lbs of fiber)
Medium 1.0 %w/w (1-lb per 100 lbs of fiber)
Strong 2.0 %w/w (1-lb per 50-lbs of fiber)

<sup>\*</sup> Disclaimer: Color shown is a CMYK approximation only. Actual color may vary depending upon concentration and the nature of the product to which this dye is applied. It is essential that thorough testing be completed on a sample basis before proceeding to use this dye on a production level. To our best knowledge, the information and recommendations contained herein are accurate and reliable. However, this information and our recommendations are furnished without warranty, representation, inducement, or license of any kind, including, but not limited to, the implied warranties of merchantability and fitness for a particular use or purpose. Customers are encouraged to conduct their own tests and to read the available product literature carefully before using this product.

